

**THE STRUCTURAL HEALTH MONITORING SYSTEM
OF THE RION ANTIRION BRIDGE
“CHARILAOS TRIKOUPIS”**

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Monitoring engineer Gefyra S.A.

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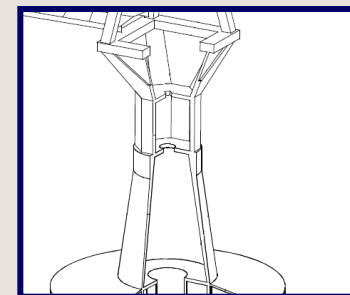
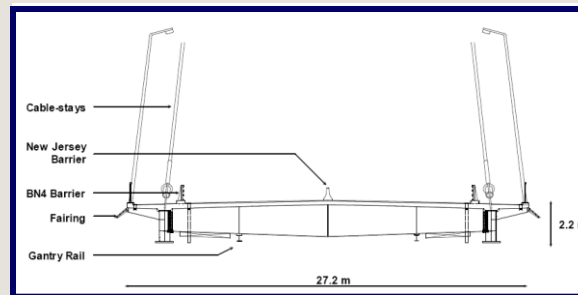
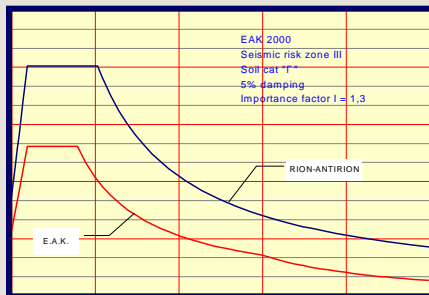
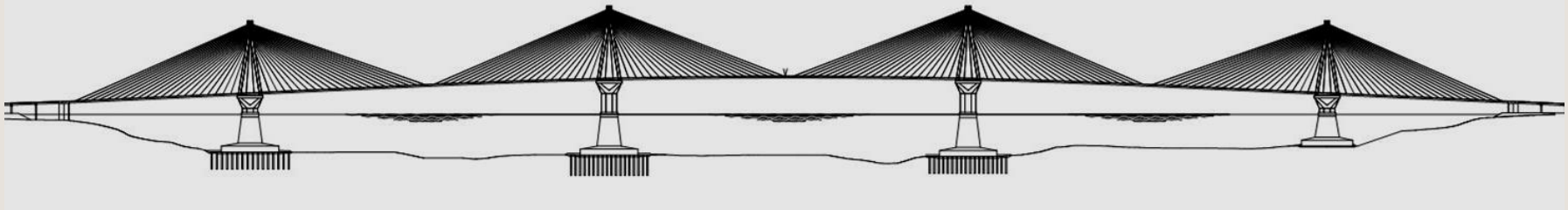
1. Introduction-Structure description
2. Description of Structural Monitoring System
3. Data records & applications
4. Automated process (Smart Monitoring)
5. Maintenance
6. Enhancements

STRUCTURE DESCRIPTION



- 5 span cable stayed bridge (286 m + 560 m + 560 m + 560 m + 286 m)
- 4 main pylons with height 189 m up to 227 m
- Continuous composite deck (2252 m) fully suspended from pylons
- 386 cable stays with total length 79 m up to 295 m
- Special steel rotating frames (RF) at each deck extremity
- Transversally fusing restrainers at pylons and rotation frames location (± 10500 kN and ± 3400 kN respectively)

DESIGN MAIN LOADS



- Return period 2000 years
- PGA 0.48 g
- Max Sa 1.20 g (0.2 up to 1.0 sec)
- Tectonic movements up to 2m (in particular span)
- Design Wind speed 32 m/sec (hour mean at 10 m)
- Ship collision
- 86000 dwt bulk carrier (full laden) at 16 knots
- 180000 dwt tanker (on ballast) at 16 knots

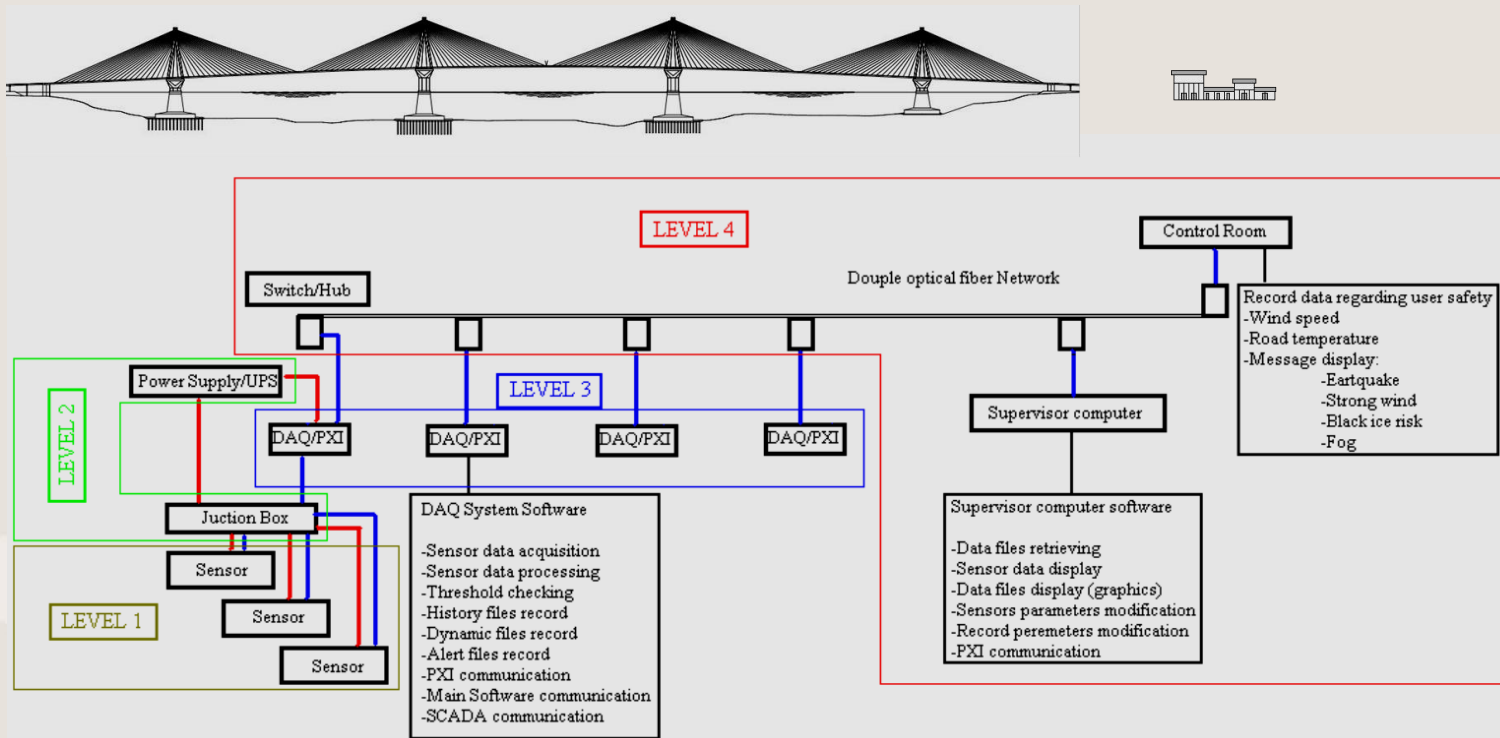
MONITORING SYSTEM DESCRIPTION (cont'd)

Objectives

- Ensure continuously the user safety against ambient conditions. (Wind/Black ice/fog etc)
- Characterize the loads applied to the structure (Earthquake/Wind/Traffic)
- Verify the theoretical models
- Determine alterations of the structure behavior through time evolution of proper indices for optimization of Heavy Maintenance
- Evaluate the Bridge response and status after a severe event (Earthquake/Wind etc)

MONITORING SYSTEM DESCRIPTION (cont'd)

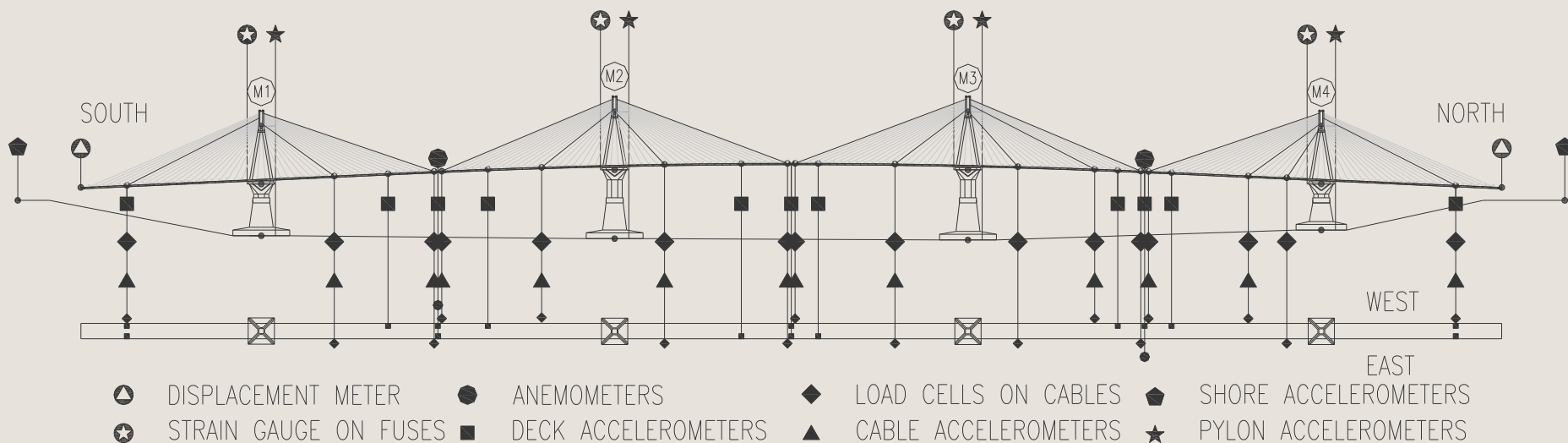
Overview



- LEVEL 1: Sensors
- LEVEL 2: Power supply & signal transfer
- LEVEL 3: Digitalization, acquisition & signal processing
- LEVEL 4: Communication network, data management

MONITORING SYSTEM DESCRIPTION (cont'd)

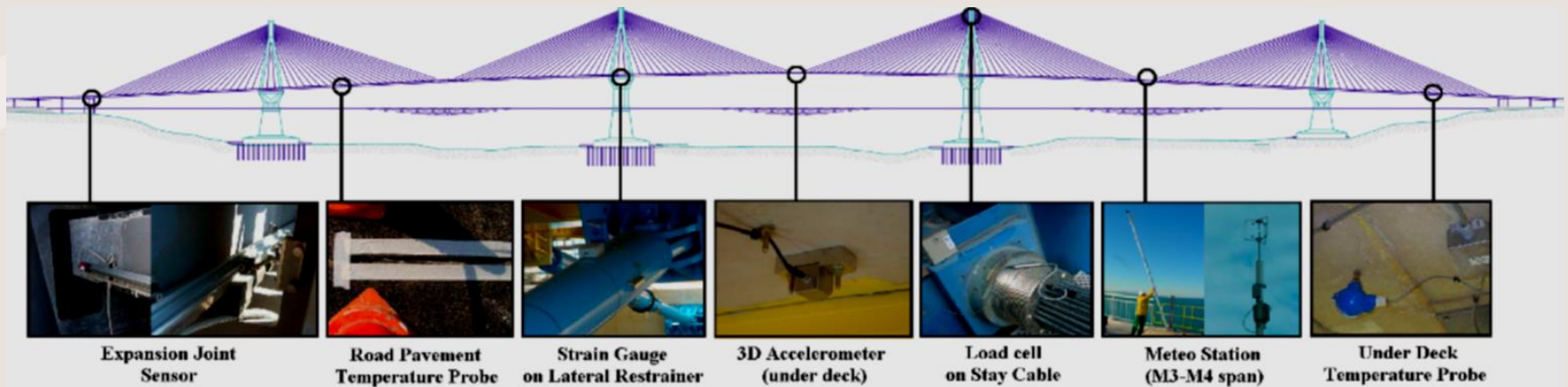
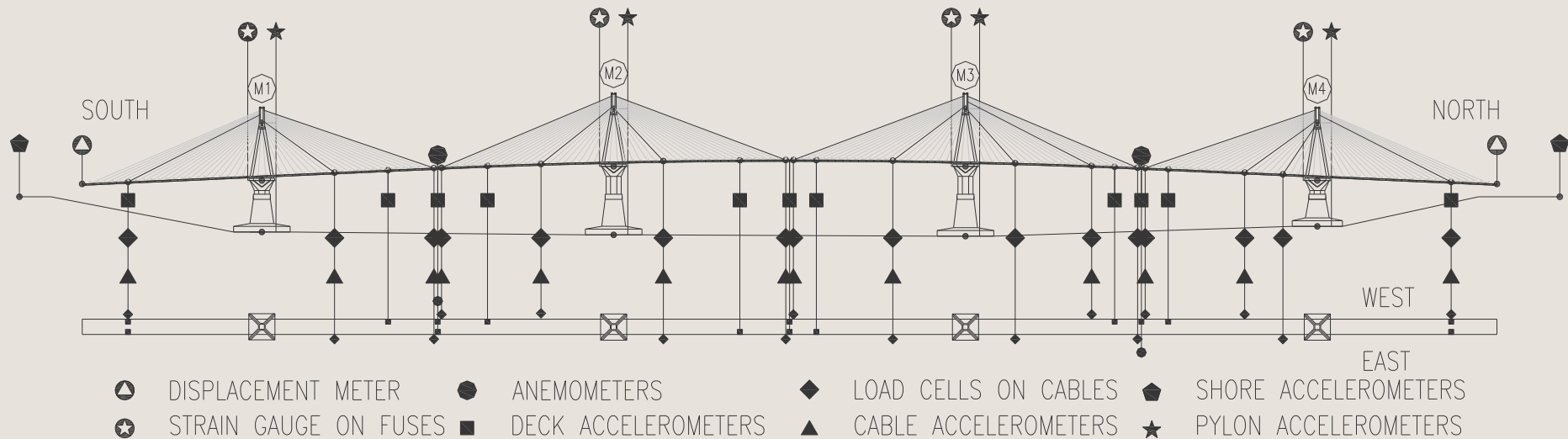
LEVEL 1: Sensors



| Sensor | Quantity | Expected range | Sensor range | Monitored phenomenon |
|---------------------------------|----------|--|-------------------------------|--|
| 3D anemometers | 2 | 0-50 m/sec | 0-60 m/sec | Wind intensity |
| Temperature and Humidity sensor | 2 | 50° C/0-100%RH | -50°C, up to 50°C/ 0- 100% RH | Thermal loading |
| 3D Pylon accelerometers | 12 | ±1.9g (top) ±1.0g(base) | ±20g(top) ±3g(base) | Pylon vibration (Earthquake/wind) |
| 1D/3D Deck accelerometers | 3/12 | ±2.7g | ±3g | Deck vibration (Earthquake/wind) |
| 3D Ground accelerometers | 2 | ±0.48g | ±3g | Earthquake |
| 3D Cable accelerometers | 13 | - | ±3g | Cable vibration Wind |
| Monostrand load of cables | 16 | 0 up to 75% F _{GUTS} (199 kN) | 0-320 kN | Cable load variation (Wind/Earthquake/Balance) |
| Magnetic distance meter | 2 | +1260/-1150 mm | 3 m | Expansion joint opening (Earthquake/Balance/Thermal) |
| Strain gauges (full bridge) | 4 | ±10500 kN | ±1500με ±17000 kN | Wind induced lateral load |
| Road temperature sensors | 4 | - | -50°C, up to 50°C | User safety (black ice risk) |
| Deck temperature sensors | 5 | - | -10°C, up to 80°C | Thermal loading |

MONITORING SYSTEM DESCRIPTION (cont'd)

LEVEL 1: Sensors



MONITORING SYSTEM DESCRIPTION

LEVEL 2: Power supply & signal transfer

- Sensors more than 400 m away from DAQ unit
- AC/DC convertors (~230 V to 24 VDC)
- Signal conditioning (Amplifiers)

LEVEL 3: Digitalization, acquisition & signal processing

- 4 acquisition points (one per pylon)
- Low pass filtering at 10 kHz
- Digitalization at 500 Hz
- Signal conversion to engineering unit
- Alert checking and file creation & Real time data transmission
- Synchronization (SNTP)

LEVEL 4: Communication network, data management

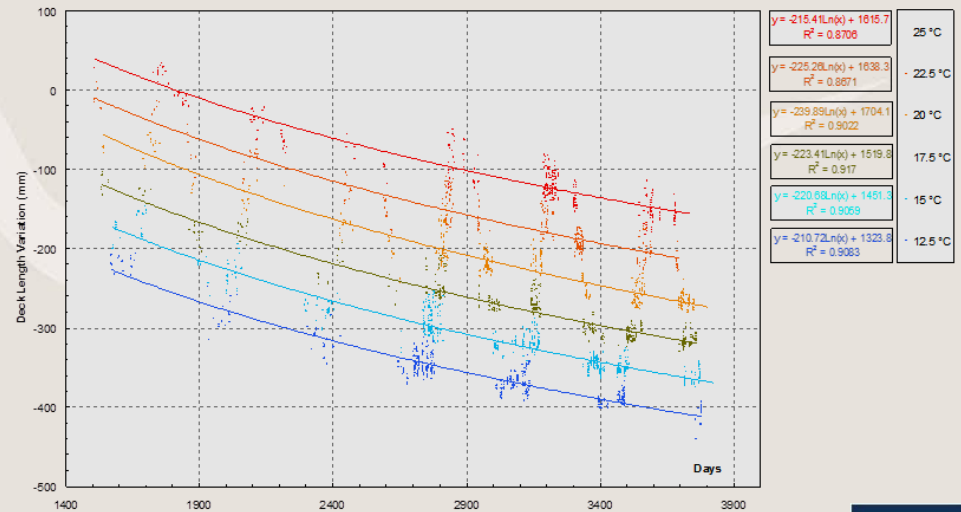
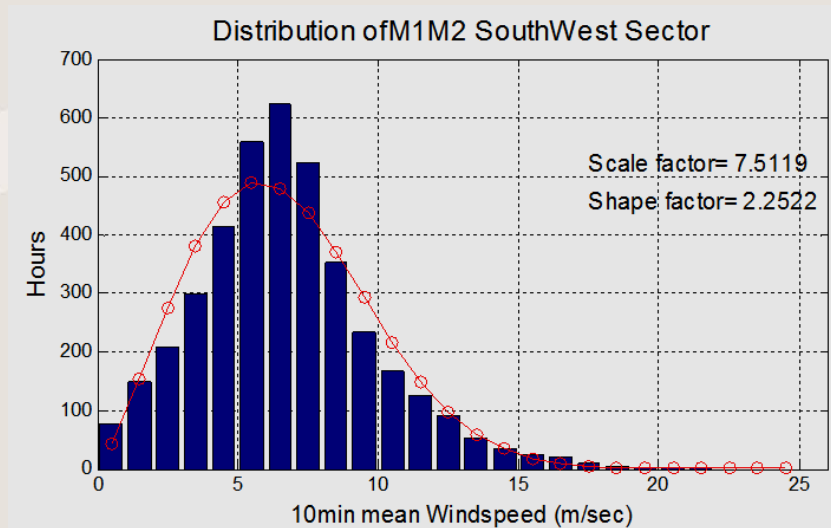
- Optic fiber network in ring configuration for redundancy
- Communication with Supervisor Server (SE) for permanent file storage/visualization/parameter management

DATA RECORDS AND APPLICATIONS (cont'd)

Data files categories

- History files (0.5 sec averaged values recorded every 30 sec)
- Dynamic files (High sampling frequency >100 Hz)
 - Automatic (recorded every 2 hours)
 - Alert (Recorded due to threshold overpass)
 - Request (on end user demand)

History files

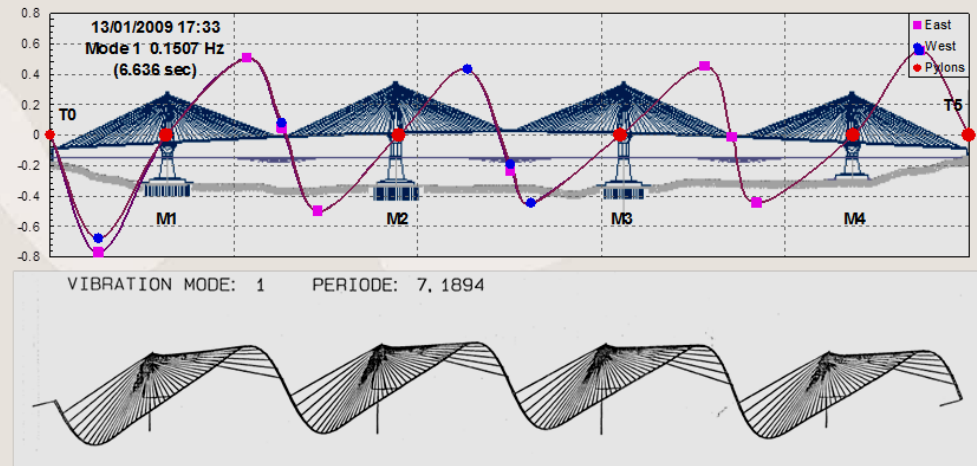
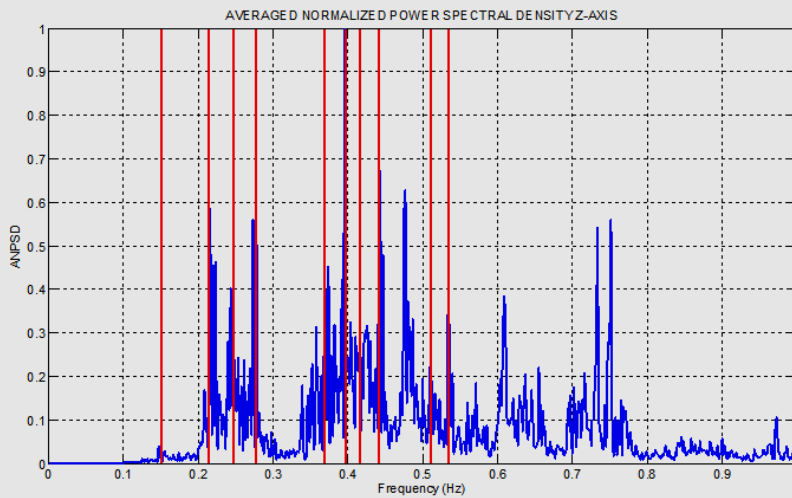


DATA RECORDS AND APPLICATIONS (cont'd)

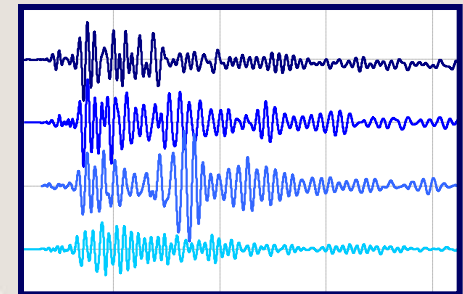
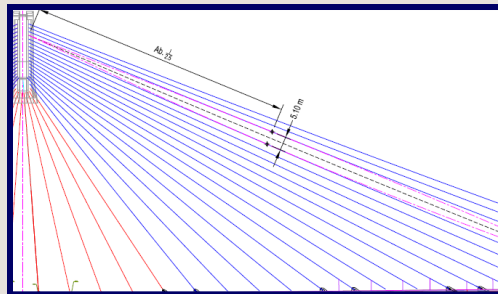
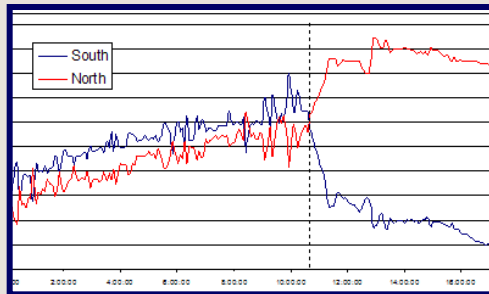
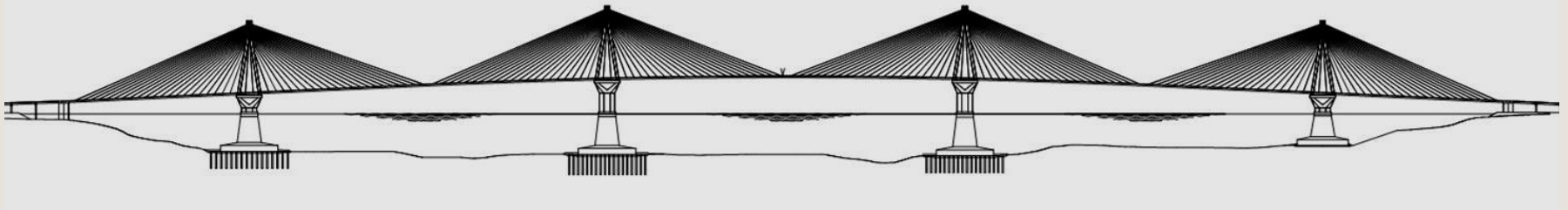
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Automatic files



DATA RECORDS AND APPLICATIONS



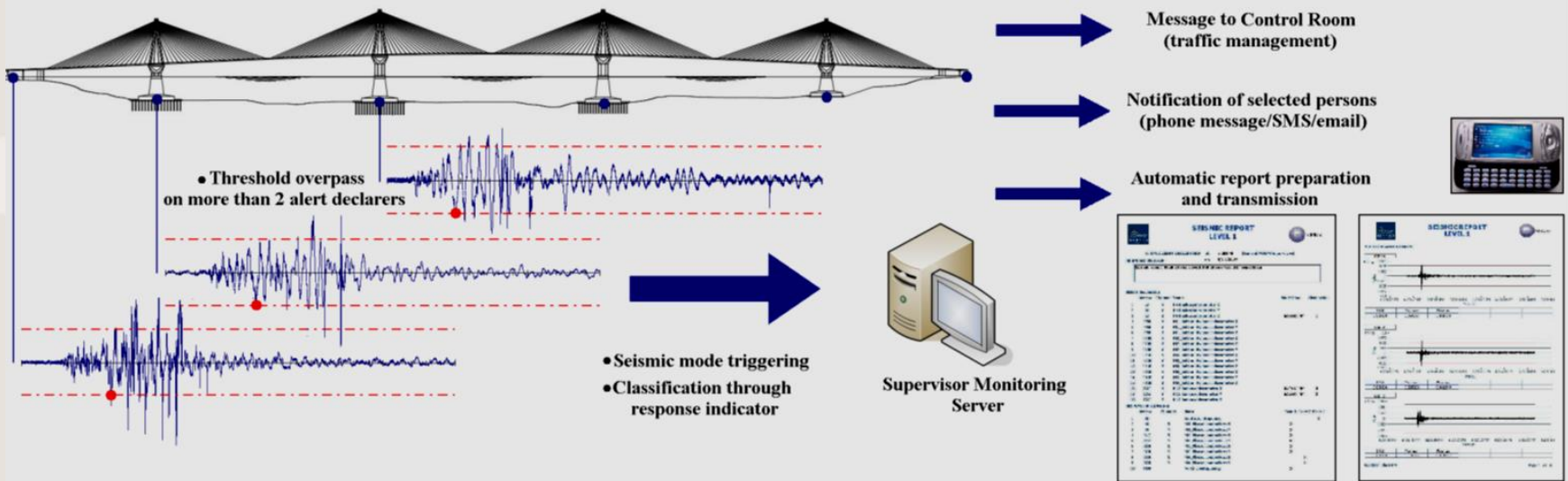
EVENTS RECORDED/ASSISTED BY THE MONITORING SYSTEM

- Lightning impact on C1S23W cable
- 2006 Intense cable vibration
- 2008 Achaia-Ilia Earthquake M=6.5
- Several small EQs and strong wind events

AUTOMATED PROCESS (SMART MONITORING) (cont'd)

Earthquake events

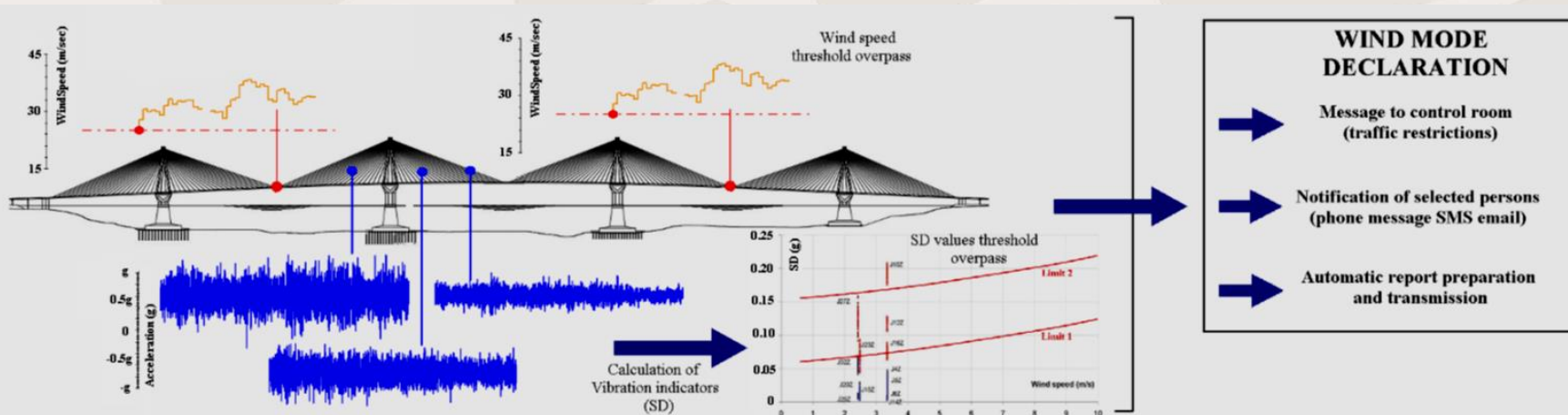
- Earthquake Identification/false alert prevention/ignore small events
- Real time evaluation of structural response (3 cases)
- Real time transmission of information-message to CR (traffic management)
- Notification of selected personnel (email/SMS/phone message)
- Automatic report creation within short time after the event and transmission to selected personnel



AUTOMATED PROCESS (SMART MONITORING)

Wind events

- Event Identification/false alert prevention
 - Event identification based on wind intensity
 - Event identification based on relevant structural response
- Modification of acquisition parameters
 - Lower acquisition frequency
 - Increased record duration
- Real time transmission of information-message to CR (traffic management)
- Notification of selected personnel (email/SMS/phone message)
- Automatic report creation within short time after the event and transmission to selected personnel

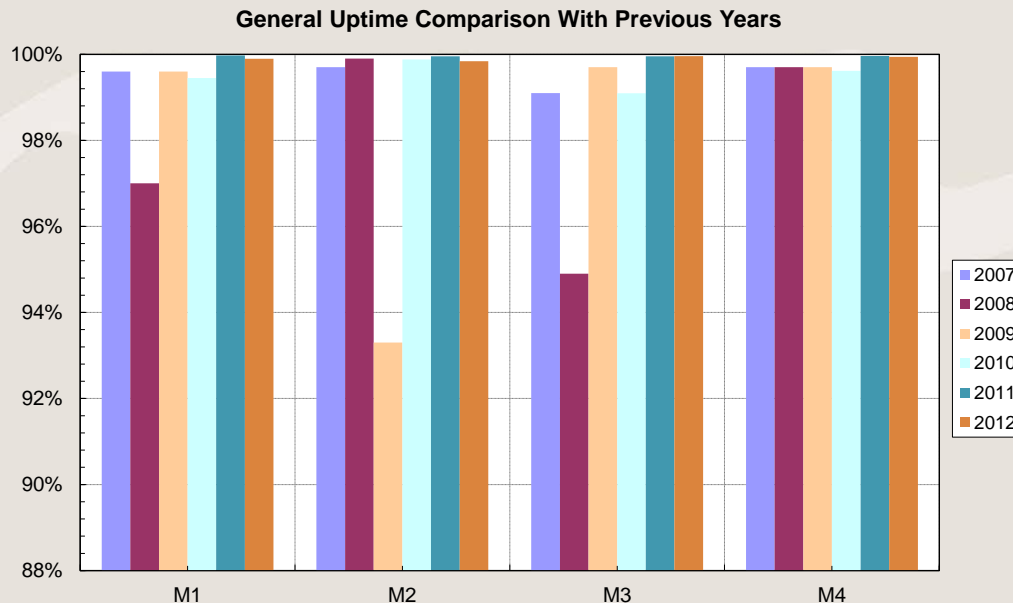


MAINTENANCE

Actions for successful system functionality

- Persistent follow up of acquired data
- Logging each possible malfunction & measurement quality degradation
- Constant availability of all required spare parts at site's storehouse
- Immediate notification of specialized personnel for troubleshooting and repair
- Computerized annual maintenance of monitoring system (levels 1 to 3) and specialized maintenance every 5 years (including sensors calibration)

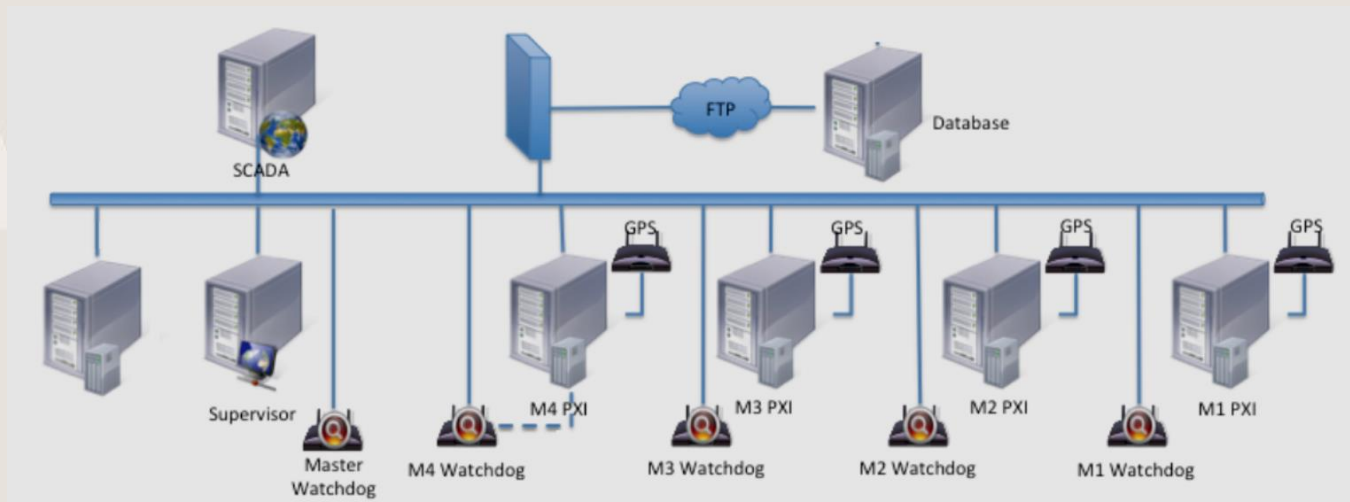
Uptime of monitoring system >99.9% in 2012



FUTURE ENHANCEMENTS (on-going)

New monitoring system architecture

- Improvement of DAQ synchronization accuracy through independent GPS antenna configuration (target $\Delta t < 1$ msec)
- Redistribution of computational tasks over different hardware
 - Minimize failure risk due to hardware insufficiency
 - Increase flexibility (additional sensors implementation)
 - Allows more elaborate automatic process
- Enhancement of anti-aliasing policy by configurable hardware low pass filters
 - Increase data quality (removing EM noise due to wiring)



CONCLUSIONS

- Management of important infrastructure such as Rion Antirion Bridge is assisted by a smart Structural Health Monitoring System
- During operation period (2004-present) a number of “Special” events occurred, which were successfully recorded and analyzed thanks to the monitoring system records
 - Strong wind events
 - Earthquake events
- Continuous maintenance and follow up of the system is required to ensure data quality and significant uptime
- Further improvements should be implemented to maintain system updated with regards to new requirements

**THANK YOU
FOR YOUR ATTENTION**

